



**Mixed I/O Module**  
**HE800DIQ712**  
**12/24 Vdc In, Positive/Negative Logic**  
**3A Relay Out**



**1 SPECIFICATIONS**

| INPUT               |             | DIQ712 | DIQ712                           |        |
|---------------------|-------------|--------|----------------------------------|--------|
| Inputs per Module   | 14 isolated |        | Minimum ON Current               | 1mA    |
| Commons per Module  | 3           |        | Maximum OFF Current              | 200µA  |
| Input Voltage Range | 12/24VDC    |        | OFF to ON Response               | 1ms.   |
| Peak Voltage        | 35VDC Max.  |        | ON to OFF Response               | 1ms.   |
| ON Voltage level    | Min. 9VDC   |        | Isolation<br>(Channel to Common) | 500VDC |
| OFF Voltage level   | Max. 3VDC   |        |                                  |        |
| Input Impedance     | > 10K Ohms  |        |                                  |        |

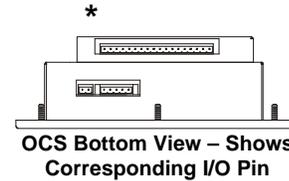
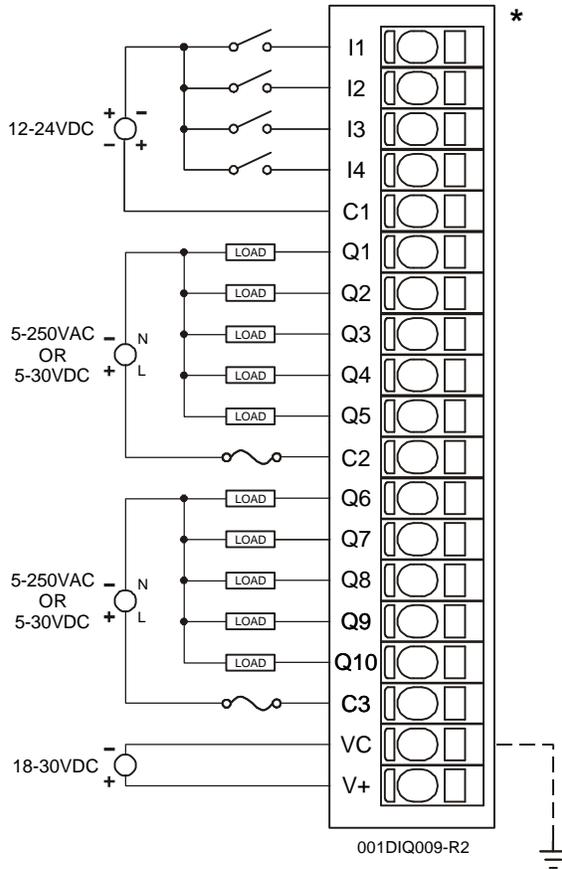
| OUTPUT                                      |                     | DIQ712 | DIQ712   |               |
|---|---------------------|--------|--|---------------|
| Outputs per Module                          | 10 relay            |        | Maximum Inrush Current                               | 3A            |
| Commons per Module                          | 2                   |        | Minimum Load   | None          |
| Output Type                                 | Relay               |        | OFF to ON Response                                   | 6ms. Typical  |
| Coil Voltage                                | 18-30VDC            |        | ON to OFF Response                                   | .3ms. Typical |
| Contact Voltage                             | 250VAC / 30VDC Max. |        | Isolation (Channel to Channel and Channel to Common) | 2500VDC       |
| ON Voltage drop                             | 0.2V Max.           |        | Maximum Leakage Current                              | 5µA           |
| Maximum Load current (resistive) per output | 3A                  |        |  |               |

| General Specifications        |                         |               |                         |
|-------------------------------|-------------------------|---------------|-------------------------|
| Required Power (Steady State) | 0.19W(8mA @ 24VDC)      | CE            | Refer to MAN0005        |
| Required Power (Inrush)       | Negligible              | UL            | Refer to SUP0259        |
| Relative Humidity             | 5 to 95% Non-condensing | Terminal Type | Spring Clamp, Removable |
| Operating Temperature         | 0° to 60° Celsius       | Weight        | 9.5 oz. (256 g)         |

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## 2 WIRING

### 2.1 Input / Output Connector Wiring



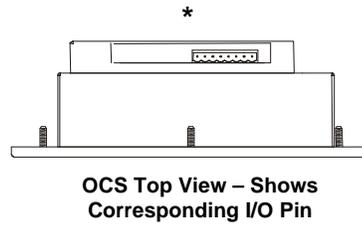
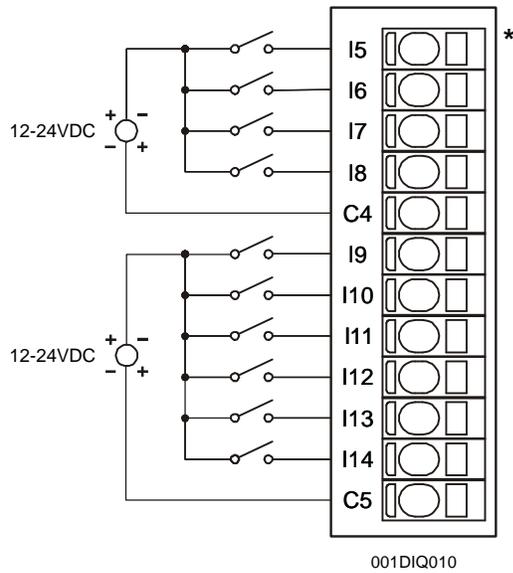
| Pin | Signal   |
|-----|--|
|     | DIQ712   |
| I1  | Input 1  |
| I2  | Input 2  |
| I3  | Input 3  |
| I4  | Input 4  |
| C1  | Common for Inputs 1,2,3,4                                    |
| Q1  | Output 1   |
| Q2  | Output 2   |
| Q3  | Output 3   |
| Q4  | Output 4   |
| Q5  | Output 5   |
| C2  | Common for Outputs 1,2,3,4,5                                 |
| Q6  | Output 6   |
| Q7  | Output 7   |
| Q8  | Output 8   |
| Q9  | Output 9   |
| Q10 | Output 10  |
| C3  | Common for Outputs 6,7,8,9,10                                |
| VC  | Relay Coil power common, connected to bus common internally. |
| V+  | Relay Coil Power, +18 to +30VDC, 90mA max.                   |

**Warning:** To protect the module and associated wiring from load faults, use external fuse (10 A) as shown. **This warning affects DIQ712, Revisions C or higher.**

**Warning:** Connecting high voltage to any I/O pin may cause high voltage to appear at other I/O pins.

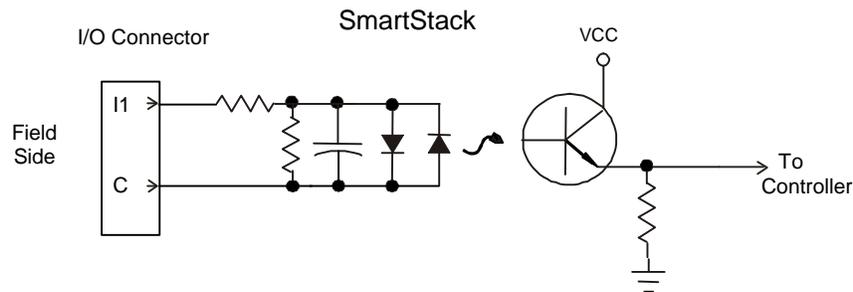
**Warning:** Wiring the line side of the AC source to loads connected to outputs 1 through 10 and the neutral side of the AC source to the output common(s) would create a Negative Logic condition, which may be considered an unsafe practice.

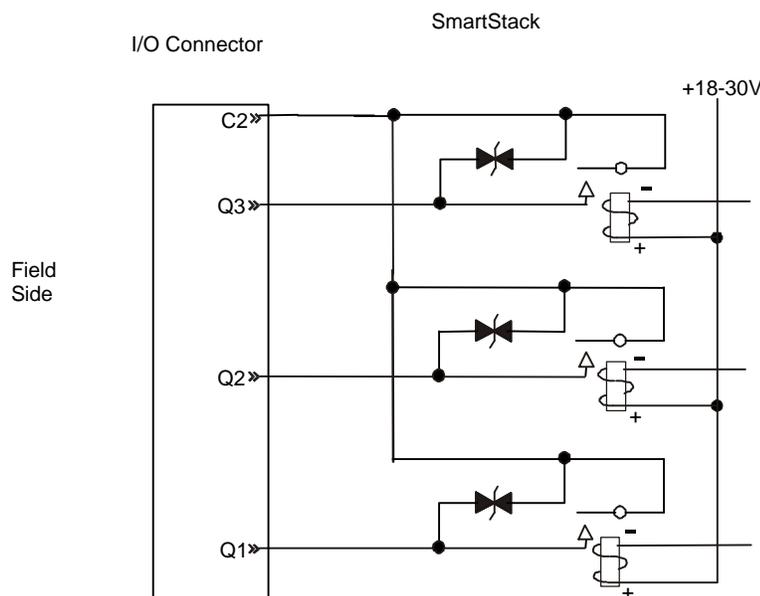
### 2.2 Input Connector Wiring



| Pin | Signal<br>DIQ712                         |
|-----|--|
| I5  | Input 5                                  |
| I6  | Input 6                                  |
| I7  | Input 7                                  |
| I8  | Input 8                                  |
| C4  | Common for Inputs<br>5,6,7,8             |
| I9  | Input 9                                  |
| I10 | Input 10                                 |
| I11 | Input 11                                 |
| I12 | Input 12                                 |
| I13 | Input 13                                 |
| I14 | Input 14                                 |
| C5  | Common for<br>Inputs<br>9,10,11,12,13,14 |

### 3 INTERNAL CIRCUIT SCHEMATIC





Specification for transient voltage suppressors (transorbs) used on output circuitry is 400VDC bi-directional 400 watts.

Note: Electro-mechanical relays comply with IEC1131-2.

## 4 CONFIGURATION

**Note:** The status of the I/O can be monitored in Cscape Software.

Preliminary configuration procedures that are applicable to all SmartStack™ Modules are located in the Control Station Hardware Manual (MAN0227).

Selecting the **I/O Map** tab provides information about the I/O registers, which are assigned to a specific SmartStack™ Module and where the module is located in the point map. The I/O Map is determined by the model number and location within the SmartStack™. The I/O Map is not edited by the user.

The **Module Setup** is used in applications where it is necessary to change the default states of the outputs when the controller (e.g., OCS100) enters idle/stop mode. The default turns the outputs OFF when the controller enters idle/stop mode. By selecting the Module Setup tab, each output can be set to either turn ON, turn OFF or to hold the last state. Generally, most applications use the default settings.

**Warning:** The default turns the outputs OFF when the controller enters idle/stop mode. To avoid injury of personnel or damages to equipment, exercise extreme caution when changing the default setting using the **Module Setup** tab.

## 5 INSTALLATION / SAFETY

**Warning:** Previous versions of this product provided internal fuses on the output circuits (relay contacts). Due to CE Low Voltage Directive (LVD) marking requirements, these fuses have been removed and replaced with solid wire. Therefore, it is now the responsibility of the user of this equipment to ensure that adequate fusing is installed *externally* on each relay output circuit.

**Warning:** Remove power from the OCS controller, CAN port, and any peripheral equipment connected to this local system before adding or replacing this or any module.

- a. All applicable codes and standards are to be followed in the installation of this product.
- b. Use the following wire type or equivalent: Belden 8917, 16 AWG or larger.

For detailed installation information, refer to Chapter Two in the Control Station Hardware Manual (MAN0227). A handy checklist is provided that covers panel box layout requirements and minimum clearances.



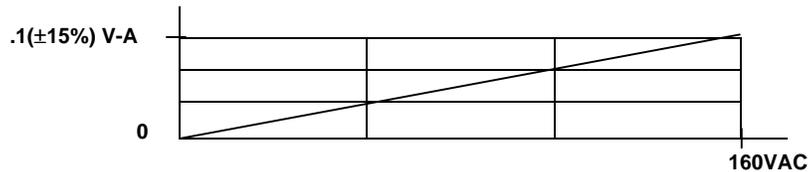
**Warning:** Consult user documentation.



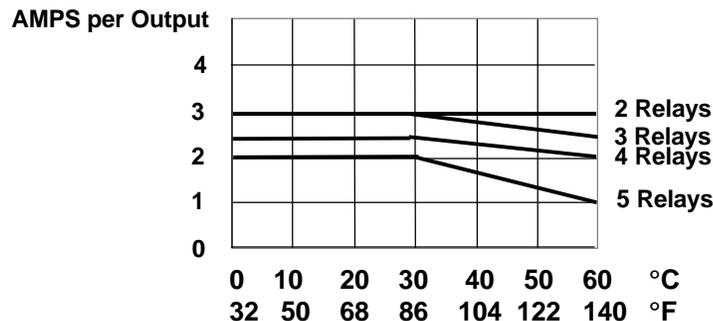
**Warning:** Electrical Shock Hazard.

## 6 INPUT / OUTPUT CHARACTERISTICS

**Digital Input Chart**



**Derating Output Chart  
(Each group of 5)**



| Typical Relay Life (DIQ712) |               |              |       |       |
|-----------------------------|---------------|--------------|-------|-------|
| Voltage<br>(Resistive)      | No Load       | Load Current |       |       |
|                             |               | 1 Amp        | 2 Amp | 3 Amp |
| 30VDC                       | 20<br>Million | 600K         | 250K  | 125K  |
| 125VAC                      |               | 750K         | 300K  | 150K  |
| 250VAC                      |               | 500K         | 200K  | 100K  |

## 7 TECHNICAL SUPPORT

For assistance, contact Technical Support at the following locations:

**North America:**

(317) 916-4274 or visit our website at [www.heapg.com](http://www.heapg.com).

**Europe:**

(+) 353-21-4321-266